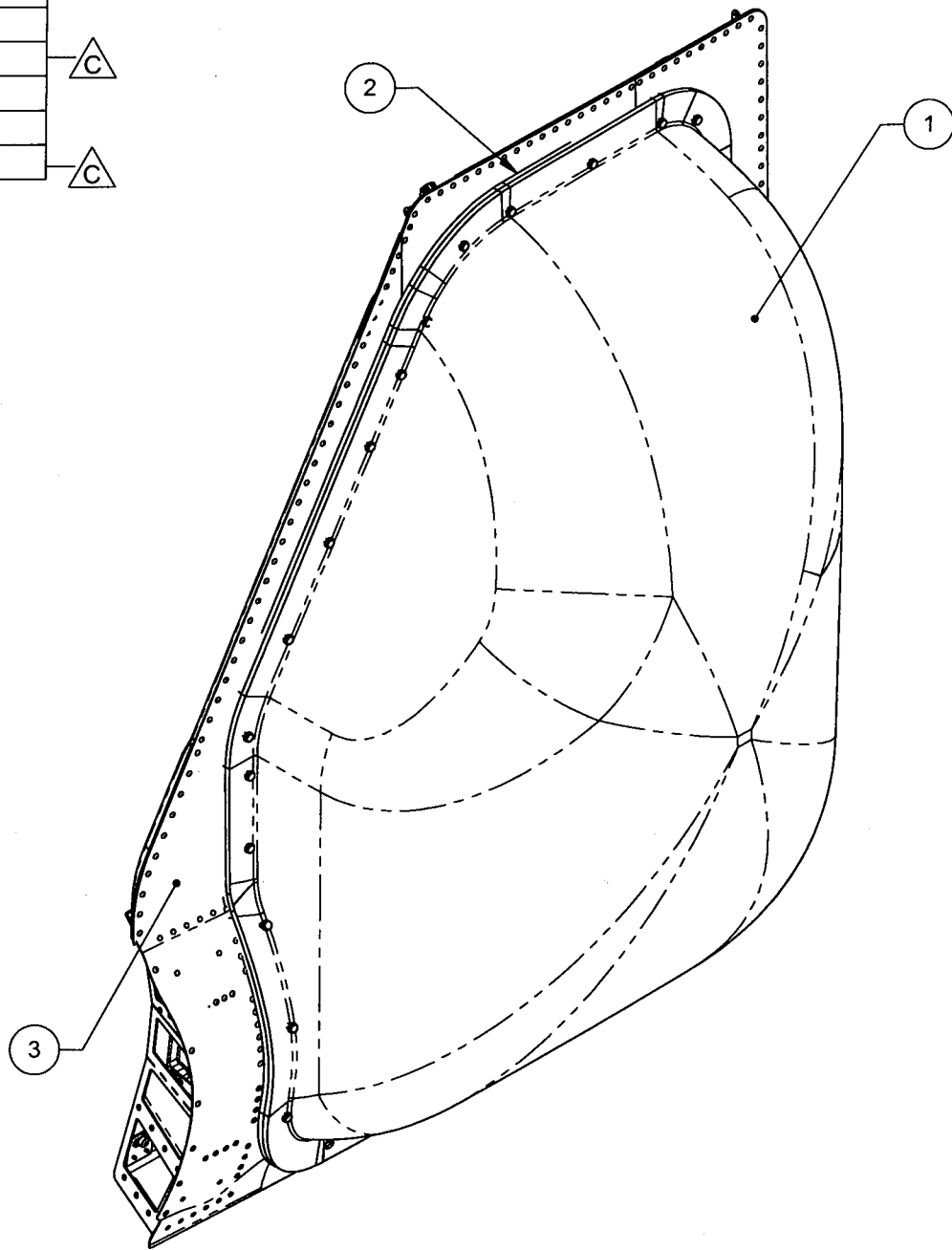


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4583-041	DOOR ASSY, FULL VERT REF WINDOW (LH)
1	1	D3676-1	412 BUBBLE WINDOW
2	1	D3802-1-135	WINDOW SEAL
3	1	D4465-041	MED BELL DOOR ASSY (LH)
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



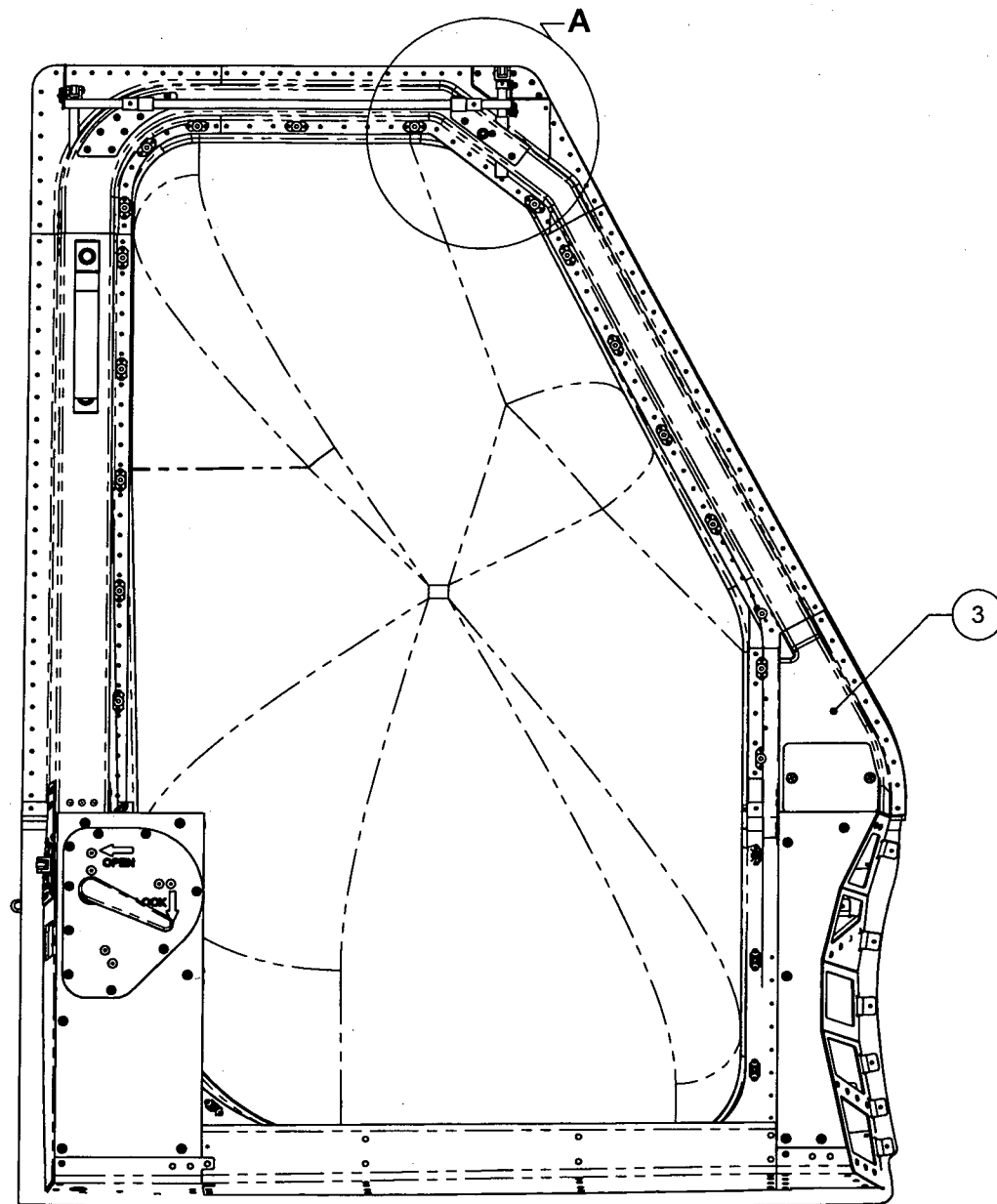
D4583-041 DOOR ASSY, FULL VERT REF WINDOW (LH)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 29.2 LBS (ESTIMATED)

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
WFO

C	ADDED -042 (RH CONFIGURATION). 1 WINDOW FASTENER DELETED.	AJS	12.10.16
B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	RB	DRAWING NO.	REV. C
MFG. APPR.	WFO	D4583	SHEET 1 OF 4
APPROVED	WFO	TITLE	SCALE
DE APPR.	WFO	DOOR ASSY, FULL VERT REF WINDOW	NTS
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TRANSFER MARK AND DRILL
 $\varnothing 0.195 - \varnothing 0.201$ FROM DOOR
THRU WINDOW AND SEAL
28 PL

28 PL (7) (4)

(1)

D4583-041 DOOR ASSY, FULL VERT REF WINDOW (LH)

1.6
REF

2.6
REF

LOCATE WINDOW
FOR OPTIMAL
EDGE DISTANCE
ON FASTENERS

(2)

TRIM WINDOW
LOCALLY TO CLEAR
LATCH

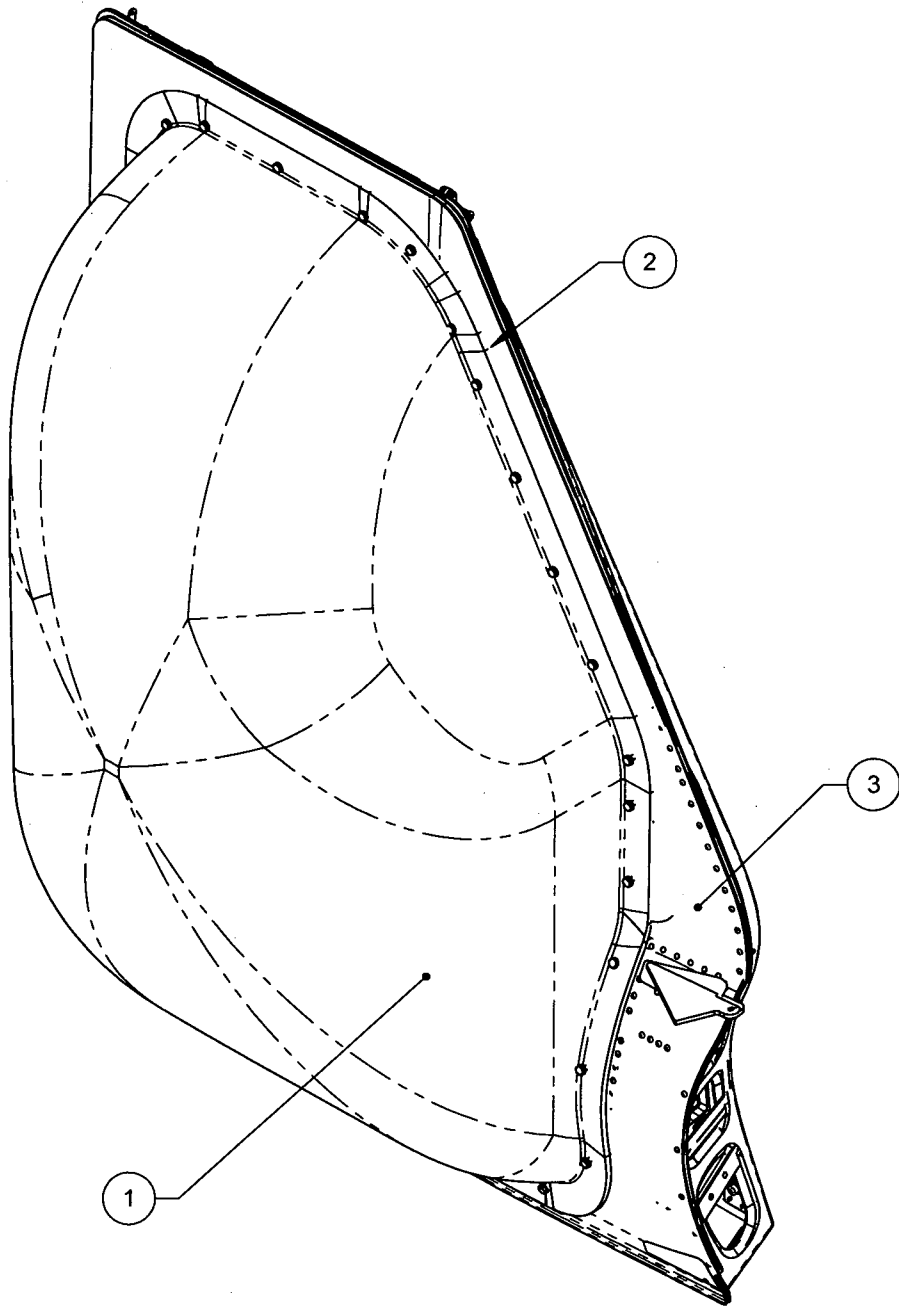
UNDER REVIEW

URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
WMP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4583	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		DOOR ASSY, FULL VERT REF WINDOW	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4583-042	DOOR ASSY, FULL VERT REF WINDOW (RH)
1	1	D3676-2	FULL HEIGHT BUBBLE WINDOW (RH)
2	1	D3802-1-135	WINDOW SEAL
3	1	D4465-042	MED BELL DOOR ASSY (RH)
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



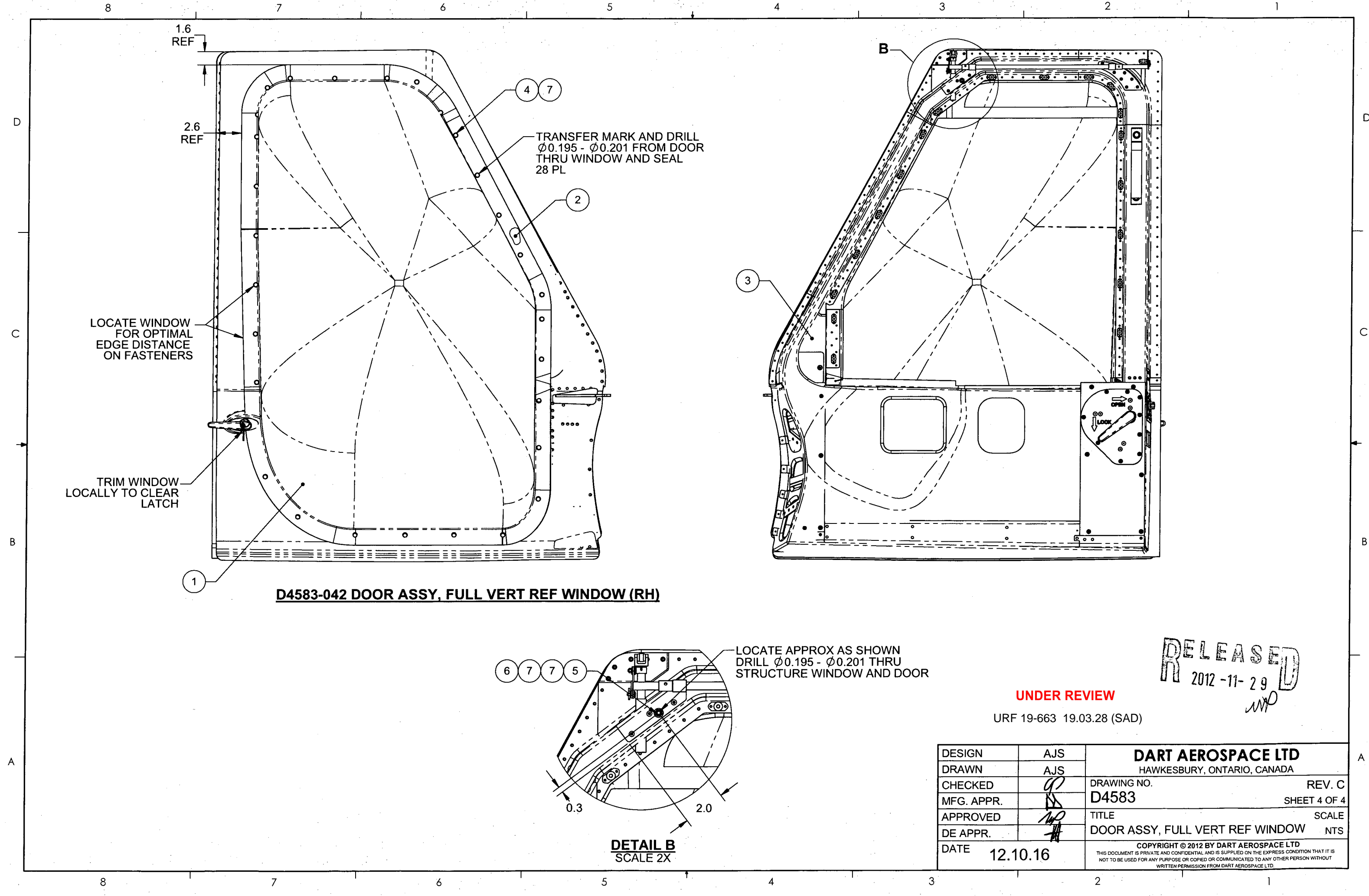
D4583-042 DOOR ASSY, FULL VERT REF WINDOW (RH)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 29.2 LBS (ESTIMATED)

UNDER REVIEW
URF 19-663 19.03.28 (SAD)

RELEASED
2012-11-29
[Signature]

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4583	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOOR ASSY, FULL VERT REF WINDOW	NTS
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UNDER REVIEW

URF 19-663 19.03.28 (SAD)

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2012-11-29
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DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	MS	D4583	SHEET 4 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	HA	DOOR ASSY, FULL VERT REF WINDOW	NTS
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